



THE/BF MAIN FRAME & 1\"

**1THE71618BF, 1THE72018BF, 1THE72020BF, 1THE91618BF
1THE91620BF, 1THE971818BF, 1THE971820BF**

REF.#	PART #	DESCRIPTION	REF.#	PART #	DESCRIPTION	
1	11383	MAIN FRAME	26	T-804	1/2"X1 1/2" CARRIAGE BOLT, GR.2	
2	T-33	HITCH PIN,7/8"CAT1 W/NUT & WASHER	27	T-26	HEX NUT, 1/2"	
3	15560	A-FRAME HITCH, 2 1/2" RIGHT	28	T-25	LOCK WASHER, 1/2"	
3A	15559	A-FRAME HITCH 2 1/2" LEFT	29	13423	BUMPER WASHER, 1"	
4	14994	STRUT, 29 3/4"	30	5-18118-1	DISC BLADE 18" X 1" PLAIN	
				5-18118-2	DISC BLADE 18" X 1" NOTCHED	
5	9653	1 1/2" STRUT SPACER			2-20138-1	DISC BLADE 20" X 1" PLAIN
					2-20138-2	DISC BLADE 20" X 1" NOTCHED
6	T-742	5/8"X 3 1/2",GR.5 HEX BOLT	31	13427	END SPACER, 1" X 3 5/8"	
7	12443	18 1/2" REAR ADJUSTING BAR		13428	END SPACER, 1" X 5 1/8"	
8	9690	ADJUSTING BAR PIN W/PIN	32	13426	END SPACER, 1" X 2 3/8"	
9	13689	1" FLANGE & BEARING ASSEMBLY		13424	SPACER SPOOL, 1" X 7 1/2"	
10	T-745	5/8"X 5"GR.2 HEX BOLT	33	13425	SPACER SPOOL, 1" X 9"	
11	12895	TOP ADJUSTING PLATE				
12	12896	BOTTOM ADJUSTING PLATE	34	13422	END WASHER, 1"	
13	9192	5/8"X2 1/2"GR.5 HEX BOLT	35	T-606	FLAT WASHER, 1"	
14	T-22	5/8" HEX NUT	36	T-34	LOCK WASHER, 1"	
15	T-24	5/8" LOCK WASHER	37	10332	LOCK NUT 1"	
16	T-56	BUSHING, 5/8" X 3 1/16"		13429	AXLE 1" X 25 3/4" (4 BLADE, 7 1/2" SPACING)	
17	10608	20" FRONT ADJUSTING BAR	38	13433	AXLE 1" X 30 1/2" (4 BLADE, 9" SPACING)	
18	11505	FRONT GANG BEAM 3" X 3" X 24"			13430	AXLE 1" X 33 1/4" (5 BLADE, 7 1/2" SPACING)
	12293	FRONT GANG BEAM 3" X 3" X 29"		39	T-724	HEX BOLT, 5/8" X 4" GR.2
	T-163	FRONT GANG BEAM 3" X 3" X 33"				
19	T-63	REAR GANG BEAM 3 X 3 X 27"				
	T-163	REAR GANG BEAM 3 X 3 X 33"				
	T-632	REAR GANG BEAM 3 X 3 X 37"				
20	VP252	LYNCH PIN				
21	11139	5/8"U-BOLT FOR 3"X3" GANG BEAM				
22	14419	BF GANG HANGER W/BRACE				
23	15206	CAT 1 TOP LINK PIN,3 7/8" USABLE				
24	15209	CAT 1 BUSHING, 1 15/16"				
25	15210	CAT 2 BUSHING, 1 15/16"				